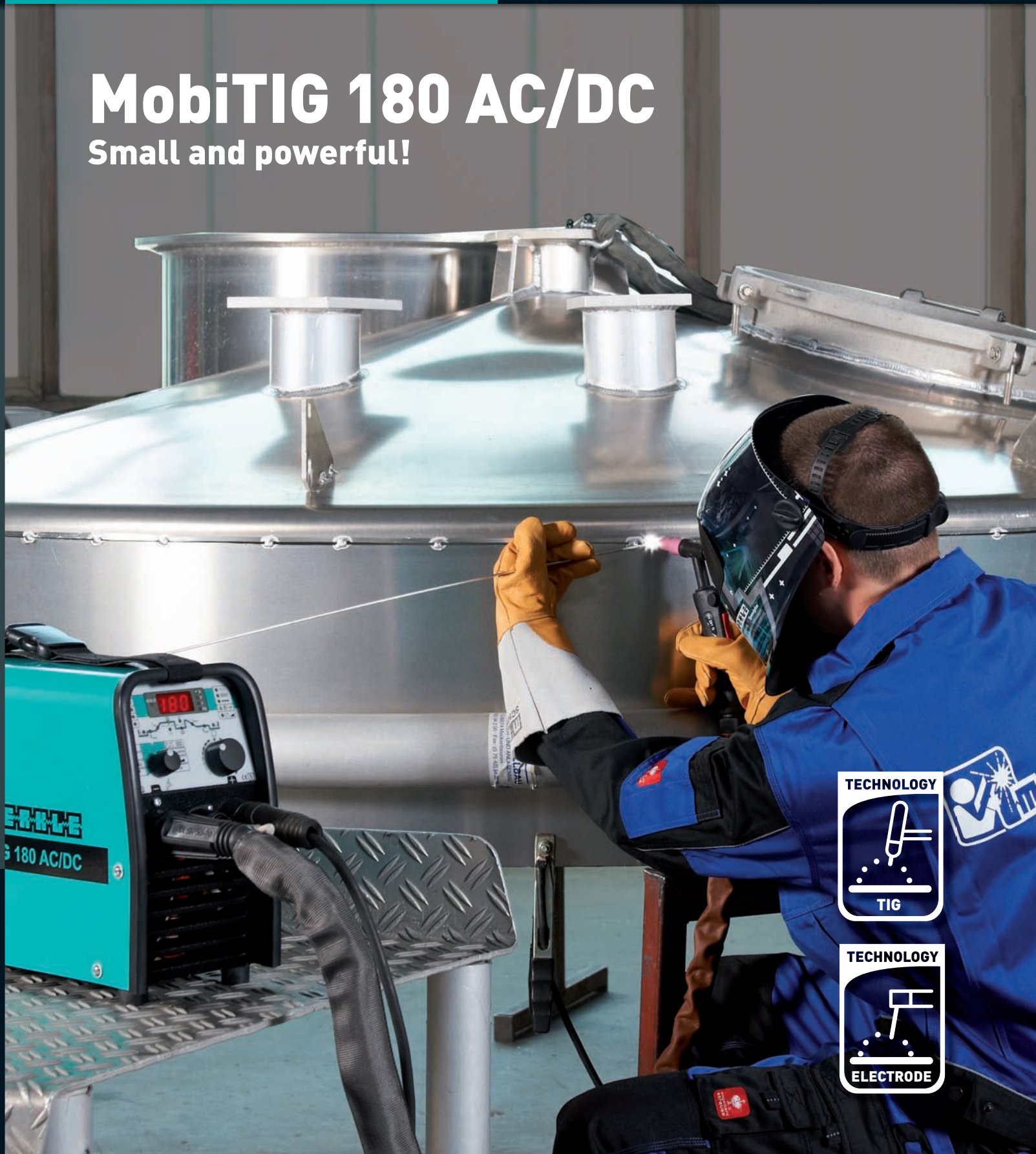




# MobiTIG 180 AC/DC

Small and powerful!





**TIG  
AC/DC**



1. Aluminium welding in AC mode



2. Steel / s

# SMALL AND POWERFUL

## AC/DC welding in compact format!

The new Merkle MobiTIG 180 AC/DC has been designed and built on inverter based technology; this is the guarantee for optimum welding characteristics.

The compact unit can universally be used for aluminum welding in AC operation, for steel and stainless steel in DC mode as well as for stick electrode welding.

The small and powerful MobiTIG 180 AC/DC offers full welding power up to 180 A using the single phase supply of 230 V. Fine details such as the high frequency (HF) and LiftTIG ignition, TIG pulsation and numerous selectable parameters offer a professional configuration in a compact format.



1. stainless welding in DC



3. MMA / stick electrode welding


**Technical data**      **MobiTIG 180 AC/DC**

Power supply	1 x 230 V (50 - 60 Hz)
Continuous current (TIG/MMA)	12 A / 16 A
Continuous power (TIG/MMA)	2.8 kVA / 3.7 kVA
No load voltage	64 V
Welding current (TIG) DC	5 - 180 A
Welding current (TIG) AC	10 - 180 A
Duty cycle 35 % (10 min.)	180 A (20 °C)
Duty cycle 60 % (10 min.)	150 A (20 °C) 110 A (40 °C)
Duty cycle 100 %	130 A (20 °C) 90 A (40 °C)
Electrode diameter	1.5 - 3.25 mm
Protection class	IP 23
Ignition	HF/LiftTIG
Process	TIG AC and DC, stick electrode
Operation modes	2-/4-stroke, MMA/stick electrode
Adjustments	current 1 and 2, time 1 and 2, gas post flow, down slope time, start-/end current
TIG pulsation	0.4 Hz - 12 kHz
MMA/stick electrode welding	hot start, anti stick, arc force
Remote control	torch socket
Torch connection	Merkle TCG connector
Sockets	50 mm <sup>2</sup>
Norm	EN 60974-1 „S“ / CE
Weight	9.1 kg
Dimensions (l x w x h)	355 x 160 x 275 mm

Technical modifications reserved.


**Digital display**

Display of all process parameters, HF ignition, TIG pulsation.


 **Protec edge protection**

Extra protection through the rubber edge protection system.


**Professional connection sockets**

Large professional sockets for the employment of Merkle standard accessories.


**Optimal handling**

Maximum mobility thanks to the carry/shoulder strap provided.

## HF DC pulsation

All welding units series MobiTIG are equipped with the HF DC pulsation device. The arc is pulsed at a frequency up to 12 kHz.

This offers new opportunities in TIG DC welding which cannot be achieved by the standard welding arc.



Standard TIG welding



with HF DC pulsation

## Special features

- Extreme concentration of the arc.
- Arc similar to plasma welding.
- Low heat input.
- Higher welding speed.
- Extremely stable arc.
- Perfect for edge welding.

